

One Up Offroad

One Up Step™ Installation

Instructions Part 2

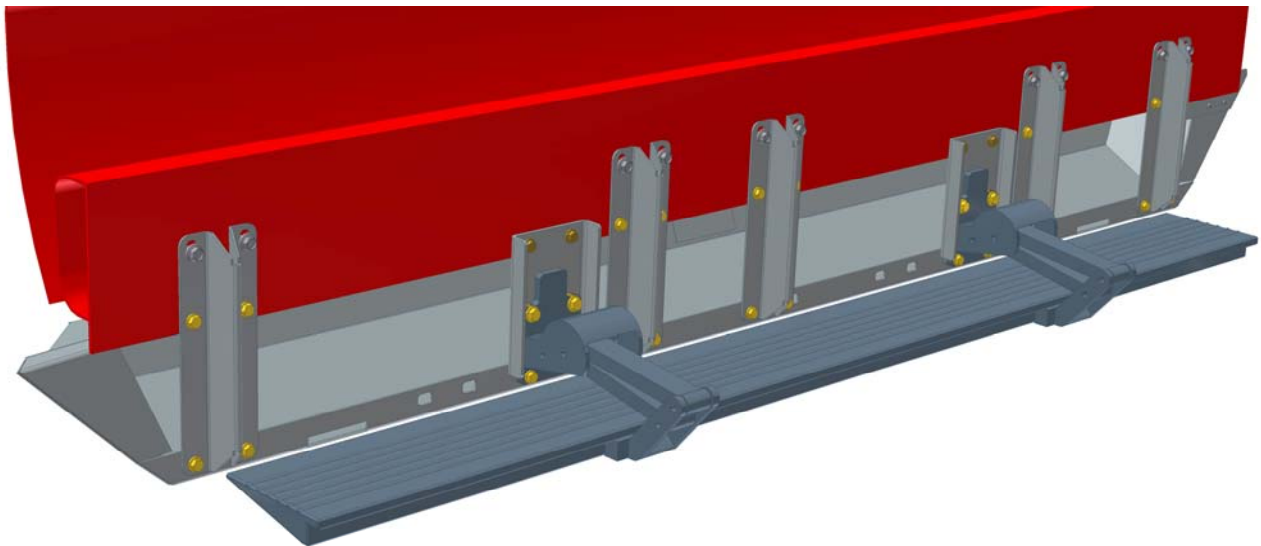
Power Step Installation to One Up Step™

At this point the One Up Steps should be on the truck, straight, you looked at both sides and they are even level and look correct. Now it is time to mount the power retractable steps.



Step 1: Get correct placement.

The back of the One Up Step is universal so the step will fit on the right or the left. The illustration below is of the passenger side of the truck looking towards the rear tire. Match this mounting location on the truck or the wiring harnesses will not fit. Mirror the placement for the driver's side. Notice the unused holes on the bottom flange of the step.



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Step 2. Get ready to install brackets

Install the power step bracket to the lower flange of the One Up Step with 3/8" fasteners and snug. Be sure the bracket is straight and parallel with the step. You are doing this step so you can mark the holes on the pinch weld that you will need to drill.

Note bracket orientation top to bottom and that the relieved radiuses corners go down. This allows clearance for the lip of the power step when retracted. If you put these upside down the step will not fit and the when the step is retracted it will scratch the step.



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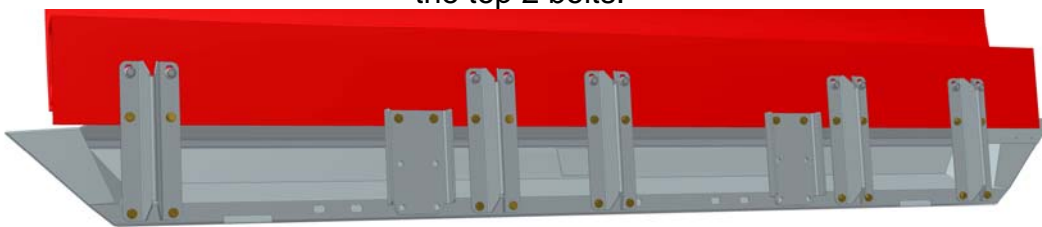
Step 3. Mark & Drill Holes

Now that the power step bracket is in place, straight and looking good. Mark and drill 3/8" holes thru pinch weld.



Step 4. Install brackets

After you clean & debur the holes, paint them so they don't rust. Then take the 3/8" hardware you used to temporarily hold the power step bracket to the bottom flange and install it thru the top 2 holes. Be sure that the holes in the bottom of the bracket line up with the holes in the bottom of the step. Snug up the top 2 bolts.



Should look like this at this Point.

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Step 5. Install Power step

Now it is time to install the power step.

Follow the Power Step instruction and the only variations are:
Using OOU supplied 3/8" Hardware for the bottom fasteners and
OOU supplied 5/16 Hardware for the top 2 fasteners as shown.

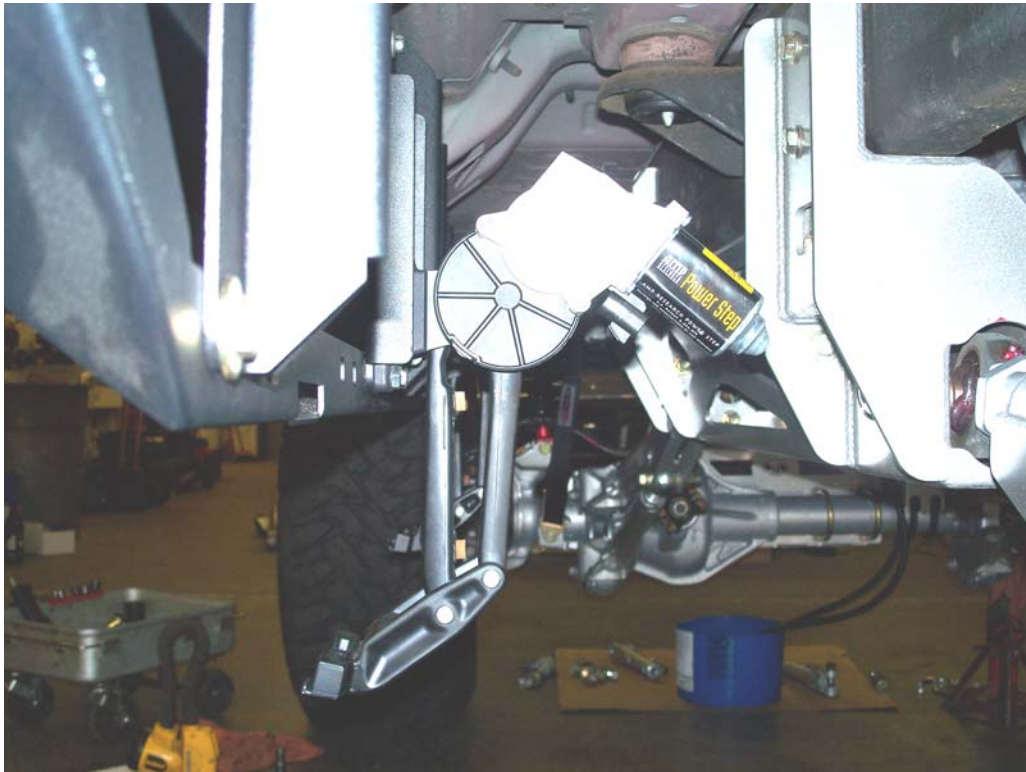
Power steps come with metric nut clips for the top 2 holes and Allen head screws for the bottom. These are the only changes needed to changes to use our bracket,



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Enjoy the entry.